

A STUDY ON HYDROGEN CONCENTRATION IN THE CRANK CASE OF A HYDROGEN INTERNAL COMBUSTION ENGINE

D. Hiyama ^a, Y. Nanba ^a, R. Kagata ^a, R. Sasaki ^b, A. Ito ^a, K. Nishibe ^a

*hiyama-disk@outlook.com

^a Tokyo City University,

1-28-1, Tamadsutsumi, Setagaya-city, Tokyo, 158-8557, Japan

^b RIKEN Corporation

8-1, Sanbancho, Chiyoda, Tokyo, 102-8202, Japan

KEYWORDS

Rheology; Modelling in tribology; Green tribology, Hydrogen ICE

ABSTRACT

Hydrogen internal combustion engines have been seen as a countermeasure to global warming. Furthermore, it can be used in severe climates where EVs cannot adapt like too hot or too cold. The hydrogen content in blow-by gas is one of the serious problems of hydrogen engines. The concentration of hydrogen in the crank case should be lowered less than the explosion limit of hydrogen 4%. The authors' previous study shows that a narrower top ring gap lowers the hydrogen concentration in the crank case in spite of about the same hydrogen concentration in the combustion chamber for both ring gaps [1].

In this study, the effect of the top ring gap on the hydrogen concentration in the crank case was investigated. Additionally, effective measures for reducing hydrogen concentration were studied. The second land pressure and blow-by gas were calculated following Furuhamas method [2]. The hydrogen concentration in the combustion chamber was set to an estimated value around the top ring obtained by fluid analysis for the intake and the compression strokes, and it was assumed to be zero for the explosion stroke. Then, the change of hydrogen concentration in the crank case was calculated.

The effects of injection timings and top ring gap widths were investigated. Table 1 shows the calculation conditions. Fig.1 shows the results of the calculation. It was found that the estimated hydrogen concentration at crank case of case2 was higher than that of case1. It was assumed that a wider top ring gap caused fluttering of the top ring around -330 deg. BTDC. At that time, hydrogen concentration in the combustion chamber was assumed to have the highest value. Therefore, it was found that the gap of the top ring and injection timing were important elements for the reduction of hydrogen concentration at the crank case. This paper also investigated the effect of those elements, the number of compression rings, etc.

Table 1 Specifications of cases

| | Engine speed | Comp. ratio | λ | Ign. timing | Gap width | Injection start timing |
|-------|--------------|-------------|-----------|-------------|-----------|------------------------|
| | rpm | - | - | deg. BTDC | mm | deg. BTDC |
| Case1 | 1810 | 9.46 | 2.2 | 10 | 0.2 | 365 |
| Case2 | | | | | 0.37 | 415 |

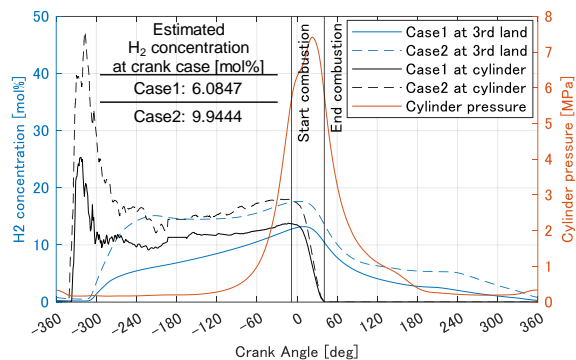


Fig.1 The effect of top ring gap width and injection timing on H₂ concentration at crank case and 2nd land

ACKNOWLEDGMENTS

This research was conducted with the fund by the Ministry of the Environment of Japan's 2023 Demonstration project for the Decarbonization of Heavy-duty Vehicles through the Use of Hydrogen Internal Combustion Engines. The research work was supported by RIKEN Corporation, Flatfield Corporation, Enable Corporation, HORIBA, Ltd., MAHLE Engine Components Japan, MAHLE Electric Drives Japan, Daido Metal Industry, Elring Klinger Marusan Co. Ltd., Koganei Seiki Co. Ltd., and IHI Corporation. We would like to express sincere gratitude to their wide range of help.

REFERENCES

- [1] D.Hiyama, et al., "A Study on Developing MPI Hydrogen ICE over 2MPa BMEP for Medium Duty Vehicles", SAE technical paper 2023-32-0037, 2023, <https://saemobilus.sae.org/content/2023-32-0037/>
- [2] S.Furuhamas, T.Tada, "On the Flow of Gas Through the Piston-Rings (1st Report, The Discharge Coefficient and Temperature of Leakage Gas)", Transactions of the JSME (in Japanese), 27, 174, 1961-2